

MS-Steel Oy

Hemming Elfvingin tie 10, FI-10960 Hanko, Finland

Bureau Veritas Certification certify that the welding operations and associated activities of the above organisation have been audited and found to be in accordance with the requirements of the product standards detailed below.

See appendix 1 for the detailed scope of activity.

STANDARD

EN ISO 3834-2:2021

SCOPE OF CERTIFICATION

Heavy steel structures manufacturer delivering assemblies and finalized structures. Typical structures are industry-, harbor- or shipyard cranes, offshore constructions and heavy rotational symmetry pieces.

Subject to the continued satisfactory operation of the organisation's welding operations and associated activities, this certificate is valid until: 04-07-2027

Certification / Recertification cycle start date: 24-05-2024

Original cycle start date: 05-07-2021

Expiry date of previous cycle: -

Certification / Recertification audit date: -

Certificate Number: FIHSK21213536H Version 1, Revision date: 24-05-2024

Salla Punkari, Certification Manager, Bureau Veritas Certification Finland

FINAS
Finnish Accreditation Service
S060 (EN ISO/IEC 17065)

Bureau Veritas Branch Office For Finland, Certification Department. Sörnäisten Rantatie 29, FI-00500 Helsinki, Finland

Further clarifications regarding the scope of this certificate and the applicability of the welding requirements may be obtained by consulting the organisation.

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To check this certificate validity please call, tel. + 358 10 830 8630.



Appendix 1 to certificate N° FIHSK21213536H

Organization name: **MS-Steel Oy**

Organization address: Hemming Elfvingin tie 10, FI-10960 Hanko, Finland

Type of products: Heavy steel structures manufacturer delivering assemblies

> and finalized structures. Typical structures are industry-, harbor- or shipyard cranes, offshore constructions and heavy

rotational symmetry pieces.

Product standards(s) or alternative standard(s): Organization claims conformity using

standards listed in chapter 2.2. of standard EN ISO3834-5

Welding Processes (according to ISO 4063): 111, 121, 135, 136, 138 and 783

Parent materials groups (according CEN ISO/TR 15608): 1.1, 1.2, 2, 8.1, 8.2 and

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